



VABER INDUSTRIALE S.P.A.

PRODUZIONE ADESIVI E PRODOTTI CHIMICI INDUSTRIALI

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TECHNICAL DATA SHEET

VABER 355

SOLVENT BASED STONECHIP COATING

Date of release: May 9, 1997

Revision n°: 5 **date:** 02.07.2009

Approval: R&D **Verified:** QMS

1. DESCRIPTION

VABER 355 is a soundproofing stone-chip resistant solvent based protective coating for side auto repair (body panels, trunk area, bottom of floor pan, under side of bumper, wheel casing)

VABER 355 re-creates OEM finish aspect of body shop parts from major producers : Fiat, Alfa, Lancia, Mercedes, Volkswagen, Nissan, etc.

2. CHEMICAL AND PHYSICAL CHARACTERISTICS

BASE	: acrylic resins, solvents, plasticizers and mineral fillers	
ASPECT	: liquid	
AVAILABLE COLORS	: white, grey, anthracite, black	
VISCOSITY @25°C White	: 20000 ÷ 25000 cps	1*
Other colours	: 25000 ÷ 30000 cps	
SPECIFIC GRAVITY	: 1,20 ÷ 1,22 g/cm ³	2*
SOLID CONTENT (1 h @ 110°C) White	: 60 ÷ 65 %	3*
Other colours	: 59 ÷ 63 %	
TACK FREE TIME (@ 25°C - R.H. 50%)	: 15 min	4*
SALT SPRAY RESISTANCE	: passes 1000 h	5*
APPLICATION TEMPERATURE	: +10°C ÷ +35°C	
FULL DRY TIME @ 25°C	: 2 ÷ 3 h	6*
PAINTABILITY @ 25°C	: after 40 min	7*
DILUTION	: usual thinners for acrylic and PU paints.	

- 1* VABER Method T-02 (ref. ASTM D2196-91/A)
- 2* VABER Method T-04 (ref. ASTM D1475-90)
- 3* VABER Method T-05 (ref. ASTM D2369-95)
- 4* VABER Method T-33 (ref. ASTM D1640-95)
- 5* VABER Method T-34 (ref. ASTM B117-73) on epoxy primer
- 6* VABER Method T-36
- 7* VABER Method T-53

3. APPLICATIONS AND USE

Clean and degrease surfaces.

Pass over surfaces with a rustproof primer, wash primer or transparent insulator. Sand manually or mechanically.

Apply VABER 355 with VABER L11U/90, under pressure VABER L15 or VABER NO-STOP SYSTEM 2000 airbrushes, air mix pumps and painting spray gun with gravity feed cup. Over paint, if necessary.

4. PACKAGING

Available in: 1 litre tin - 12 pieces per case

Available as special order: 18 and 200 litre containers.

5. STORAGE AND SHELF LIFE

VABER 355 stored in its original package, in a well-ventilated area, under dry conditions, at temperature between +5°C and +35°C, has a shelf life of 12 months from the manufacturing date.

6. DISCLAIMER

The above information and our technical indications (both verbal and written or resulting from testing), in particular those that regard the applications and uses of our products, correspond to our best knowledge and experience; however, they do not constitute our warranty relative to final results or our responsibility deriving from any juridical relationship whatsoever.

In fact, considering the multiplicity of materials, supports, handling and storage conditions, as well as the conditions of production and utilization, the user, in function of his specific circumstances of use, must always preventively verify all the information and instructions reported above.

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