

VABER INDUSTRIALE S.P.A.

PRODUZIONE ADESIVI E PRODOTTI CHIMICI INDUSTRIALI

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TECHNICAL DATA SHEET

N° 4129104E

VABER 250 M

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1. DESCRIPTION

Mastic sealer, not hardening, suitable for seal rubber profiles. VABER 250 M is permanently plastic, has good adhesion and minimum shrinkage after the evaporation of the solvents. It is also used for seal several supports e.g. glass, wood, concrete, etc.

2. CHEMICAL AND PHYSICAL CHARACTERISTICS

BASE	: synthetic rubbers, plasticizers, mineral fillers and solvents	
COLOUR	: black	
ASPECT	: thixotropic paste	
EXTRUSION @ 25°C / 15 sec.	: 20÷30 g.	1*
SPECIFIC GRAVITY	: 1,43 ÷ 1,47 g/cm ³	2*
APPLICATION TEMPERATURE	: +10°C ÷ +35°C	3*
DRY CONTENT (1 h @ 110°C)	: 93 ÷ 95%	4*
SAGGING RESISTANCE @ 90°C	: no sagging	5*
COMPLETE DRYING @ 25°C-R.H. 55%	: 24 ÷ 36 h	6*

1* VABER Method T-19 (ref. ASTM D2452-87)

2* VABER Method T-04 (ref. ASTM D1475-90)

3* Heat before using below this range

4* VABER Method T-05 (ref. ASTM D2369-95)

5* VABER Method T-48

6* VABER Method T-36

3. APPLICATIONS AND USE

VABER 250/M can be applied by handgun from cartridges and by pump from drums.

The material, after the settlement, forms a continuous sealing with high performance of adhesion and plasticity.

Before application, be sure that surfaces to be treated are carefully clean, dry and degreased.

4. PACKAGING

VABER 250 M is supplied in 300 ml cartridge type B, 300 ml cartridge type C with holder. It is also available in drums on demand.

5. STORAGE AND SHELF LIFE

VABER 250 M stored in its original package, in a well-ventilated place, under dry conditions, at temperature between +5°C and +35°C, has a shelf life of 12 months from the manufacturing date.

6. NOTICE

The above information and our technical indications (both verbal and written or resulting from testing), in particular those that regard the applications and uses of our products, correspond to our best knowledge and experience; however, they do not constitute our warranty relative to final results or our responsibility deriving from any juridical relationship whatsoever.

In fact, considering the multiplicity of materials, supports, handling and storage conditions, as well as the conditions of production and utilization, the user, in function of his specific circumstances of use, must always preventively verify all the information and instructions reported above.

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