

VABER INDUSTRIALE S.P.A.

PRODUZIONE ADESIVI E PRODOTTI CHIMICI INDUSTRIALI

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TECHNICAL DATA SHEET

N° 3700411

VABER TEX

Date of release: 25.11.2004

Revision n°: 2 **date:** 26.10.2005

Approval by: R&D

Verified by: QMS

1. PROPERTIES

VABER TEX is an antistone-chip texturized deadening protective coating based on rubber and resins in solvent.

Sprayed on metal sheets it quickly forms a highly plastic and abrasion resistant protective coating.

VABER TEX does not shrink and crack even applied at low temperatures. It is insoluble in water and may be painted in a short time after application.

In auto-refinish VABER TEX is recommended for the protection of side panels, trunk, undercarriage, bumper bottom and doors.

2. CHEMICAL AND PHYSICAL CHARACTERISTICS

CHEMICAL BASE	: rubber and resins in solvent, mineral fillers and additives	
COLOURS	: black, gray, beige	
ASPECT	: viscous liquid	
VISCOSITY @ 25°C	: black 25000 ÷ 30000 cps	1*
	Gray, beige 18000 ÷ 23000 cps	
SPECIFIC GRAVITY	: $1,43 \pm 0.03 \text{ g/cm}^3$	2*
SOLID CONTENT	: $71 \pm 2 \%$	3*
TACK FREE TIME @ 25°C	: aprox 25min	4*
PAINTABILITY AT 25°C	: aprox after 45 min	
APPLICATION TEMPERATURE	: $10 \div 35 \text{ °C}$	

May be diluted with most common thinners for paints

- 1* metodo Vaber T-02 (rif. ASTM D2196-91/A)
- 2* metodo Vaber T-04 (rif. ASTM D1475-90)
- 3* metodo Vaber T-05 (rif. ASTM D2369-95)
- 4* metodo Vaber T-33 (rif. ASTM D1640-95)

3. INSTRUCTIONS FOR USE

Clean and degrease surfaces to be treated with appropriate cleaners. Apply on surfaces appropriate rustproof paints or wash primers. Sand. Shake well bottle of Vaber Tex for at least 15 seconds and apply with air pressure of 4-5 bar for black colour and 5-6 bar for beige and gray. Use recommended Vaber guns L11/90, VABER NO-STOP SYSTEM 2000 or VABER L15.

If necessary paint after 40 min from application (at 25°C)

4. PACKAGING

Available in bottles : 1 kg and 2 kg – 12 items per case.
Under request: 18kg pails and 200 lt drums.

5. STORAGE AND SHELF LIFE

VABER TEX in its original packaging stored in a dry and well ventilated area, at temperatures between +5°C and +35°C has a shelflife of 12 months from manufacturing date.

6. NOTE

The above information and our technical indications (both verbal and written or resulting from test), in particular those that regard the applications and uses of our products, correspond to our best knowledge and experience; however, they do not constitute our warranty relative to final results or our responsibility deriving from any juridical relationship whatsoever.

In fact, considering the multiplicity of materials, supports, handling and storage conditions, as well as the conditions of production and utilization, the user, in function of his specific circumstances of use, must always preventively verify all the information and instructions reported above.

No assertion contained in this publication is to be considered authorization or suggestion to violate any industrial property rights of third parties.