



# VABER INDUSTRIALE S.P.A.

PRODUZIONE ADESIVI E PRODOTTI CHIMICI INDUSTRIALI

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## TECHNICAL DATA SHEET

### PRIMER 1000

Adhesion promoter for MS Polymer Adhesives and sealants

Date of release: 18/01/1999

Revision n°: 5 date: 22/07/2010

Approval : R&D      Verified : QMS

#### 1. GENERAL DESCRIPTION

VABER PRIMER 1000 is a fast drying wash primer designed for improving adhesion on different surfaces of MS-Polymer or SPUR adhesives and sealants.

VABER PRIMER 1000 is especially recommended on:

- Glass Reinforced Polyester Resin (GRP)
- GRP coated with Gel Coat
- Galvanized or bare aluminium
- Painted metals
- Powder painted or lacquered metals ( e test trial is strongly recommended)
- Bare metal, stainless steel, copper and brass
- ABS
- Rigid PVC
- BY BLEND

#### 2. CHEMICAL AND PHYSICAL PROPERTIES

ASPECT	LIQUID	
COLOUR	TRANSPARENT	
SPECIFIC GRAVITY	0,75 – 0,77 gr/cm <sup>3</sup>	
SOLID CONTENT	8%	
DRYING TIME	5 min	
FLASH POINT	+9°C	
USAGE	20sqm /lt	

### **3. INSTRUCTIONS FOR USE**

Surfaces must be clean and dry, free from dust and oil.

Pour some Primer 1000 on a clean cloth and wipe surface to be treated. Wait 5 minutes for Primer to dry and apply sealant or adhesive. Application must be done within 6 hours.

NOTICE: in case surfaces are painted make preliminary trials of compatibility of primer with paint. In case apply PRIMER 1000 only on area where the bead will be applied or mask with VABER AQUAMASK.

### **4. PACKAGING**

PRIMER 1000 is available in 500ml bottles

### **5 US AGE, STORAGE AND SHELF LIFE**

PRIMER 1000 stored in its original container, in a dry and well ventilated area, at temperatures between 5°C and 30°C has a shelflife of 9 months from manufacturing date.

### **6. DISCLAIMER**

The above information and our technical indications (both verbal and written or resulting from testing), in particular those that regard the applications and uses of our products, correspond to our best knowledge and experience; however, they do not constitute our warranty relative to final results or our responsibility deriving from any juridical relationship whatsoever.

In fact, considering the multiplicity of materials, supports, handling and storage conditions, as well as the conditions of production and utilization, the user, in function of his specific circumstances of use, must always preventively verify all the information and instructions reported above.

No assertion contained in this publication is to be considered authorization or suggestion to violate any industrial property rights of third parties.